

## **Peterbilt Replacement Grills**

379 Extended Hood Grills: 35100, 35101, 35102 379 Regular Hood Grills: 35300, 35301, 35302 359 Grills: 35200, 35201, 35202

Before beginning the installation of your new Road *Works*® grill please verify that the grill you have purchased is for your model of truck. If the model of your truck does not match the description on the box label, call Road *Works*® Manufacturing, Inc. at 1-800-448-8741.

## PLEASE READ THE DIRECTIONS COMPLETELY BEFORE BEGINNING.

## **Installation**

- 1. Arrange the grill bars and surround pieces on a flat surface. The part numbers for the surround are etched on the parts and should be arranged as follows (see diagram on reverse side): 35###-16 is the top, 35###-14 is the bottom, 35###-13 is the driver's side, 35###-15 is the passenger's side. Make sure you have the correct number of grill bars for the tabs on the surround.
- 2. Hold the pieces of the grill surround up to your factory grill to ensure that the holes on the surround line up with the existing rivets around your grill. If the factory holes do not line up, call Road *Works*® Manufacturing, Inc. at 1-800-448-8741.
- 3. Remove the factory grill screen by carefully drilling or grinding the rivets that hold on the 2 piece factory aluminum outer trim (see diagram on reverse side). Do not damage the outer trim, it will be reinstalled later. Remove the factory center grating that was secured by the 2 piece outer trim, this part will be replaced by the 4 piece grill surround.
- 4. Peel the PVC from the 4 grill surround pieces.
- 5. Using the 1" carriage bolts, flat washers, lock washers, and hex nuts install the grill surround under the 2 piece factory aluminum outer trim (see diagram on reverse side). Do not fully tighten the bolts.
- 6. Using ½" carriage bolts, flat washers, lock washers, and hex nuts attach the grill bars to the tabs on the grill surround. For your convenience, peel the PVC away from the bolt holes on the grill bars.
  - If you are installing a horizontal grill, attach the top and bottom bar first, then work from the top down (it may be necessary to lower the hood to tighten the bolts on the bottom grill bars).
  - If you are installing a vertical grill, attach the right and left bars first, followed by the remaining inside bars.
- 7. Fully tighten the bolts on the grill bars. Peel the remaining PVC from the grill bars.
- 8. Fully tighten the bolts on the grill surround (from step 5).
- 9. This completes the installation of your Road Works® grill.

